

DECUPROX

FT 403 Révision 0 15/09/2012

DEOXIDIZATION - PASSIVATING COPPER - BRASS - BRONZE

DECUPROX is a deoxidization and passivating of copper alloy product of copper alloy which pickle, without altering their color, the silver brazing. This product is used to eliminate oxides and to recover the color of treated metals. If after deoxidization with decuprox bath pieces must be treated with an electrolytic treatment, it is necessary to depassivate it in a hydrochlorhydric acid solution.

PHYSICAL CHARACTERISTIC :

uncolored liquid.

Density at 20°C : 1,1 ± 0,05.

pH < 1

packaging :

plastic can 30 l
keep away from freezing.

SECURITY – LEGISLATION :

impermeable acid resistant clothes, gloves boots glasses.
deoxidizing : avoid contact with flammable materiel as woods paper, sciure,
rejection prohibited.

CONTACT US TO OBTAIN THE MATERIAL SAFETY DATA SHEET.



USES :

Product ready to use.

Température: from 5 to 25°C

Duration : from 5 to 15 minutes, depending on the alloy.

If duration exceeds the indicated time, a better piece preparation is required to limit the DECUPROX BATH USURY..

Large thicknesses oxides will be first pretreated with a DECALAMINOX 3 bath

MATERIAL :

equipment required for storage : polyethylene ou polyester (contact us). :

MAITENANCE :

DECUPROX bath are renewed with product addition when pickle time exceed 10 minutes.